

Insect Division of Labour Applied to Online Scheduling

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Master's Thesis Defence

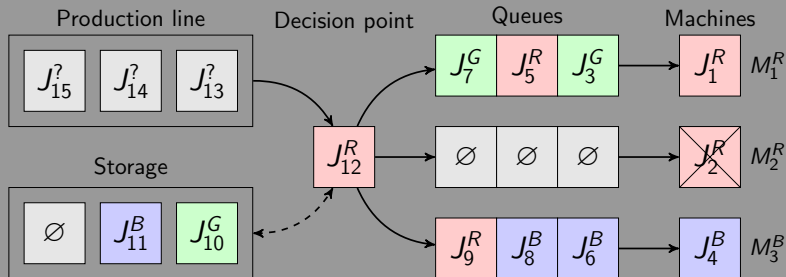
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Introduction

- General Motors truck factory
- More colours than machines
- Colour changes are expensive
- Paint colours sequentially?
- Change colour for almost every truck
- Hire Morley et al. [8] [6] [7]
- Similarities to insect colonies
- Insect inspired models proven

Problem



$$P_m | \text{online}, r_j, S_{sd}, \text{block}, \text{brkdown}, p_j = p | TST, F, \sum U_j$$

Algorithms

Previous work

- Market based approach (Morley et al. [8] [6] [7])
 - Bid based on queue and required colour
- Reinforced threshold model (Théraulaz et al. [12])
- Ant based approach (Campos et al. [2])
 - Bid based on queue and threshold for required colour
 - Kittithreerapronchai and Anderson [4]
- R-Wasps (Cicirello and Smith [3])
 - Probability to bid based on stimulus and threshold; select winner using a wasp like dominance contested based on the queue
 - Ant Task Allocation (Nouyan et al. [9] [10])
 - Meyyappan et al. [5]

Algorithms

Insect inspired models

- Fixed threshold (Bonabeau et al. [1])
- Self-reinforcement (Plowright and Plowright [11])
- Foraging for work (Tofts [13])

Algorithms

Proposed method

- Performance of those newly considered insect inspired models is unknown
- Improve on previous work
- Based on Nouyan et al. [9] [10]
 - Probability to bid includes the job type
 - Broken machines may compete for jobs
 - Include the remaining down time in the probability to win
 - Probability to win includes the threshold

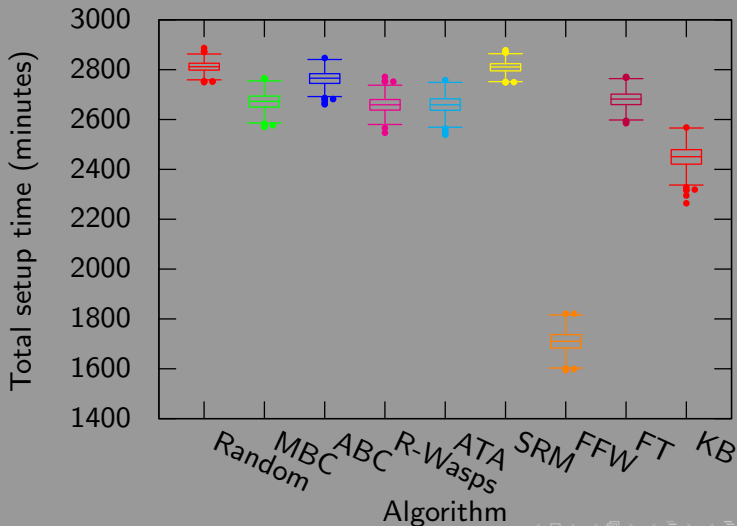
Experiments

- Many random factors in the problem make optimisation difficult
 - Probabilistic appearance of job types
 - Probabilistic job assignments
 - Random machine break downs
- No parameter optimisation
 - A single evaluation is unreliable
 - Even averages over 100 evaluations are inconsistent
 - Optimisation with primitive methods is time consuming
- Eight algorithms to optimise
- Use parameters from the authors or just choose something

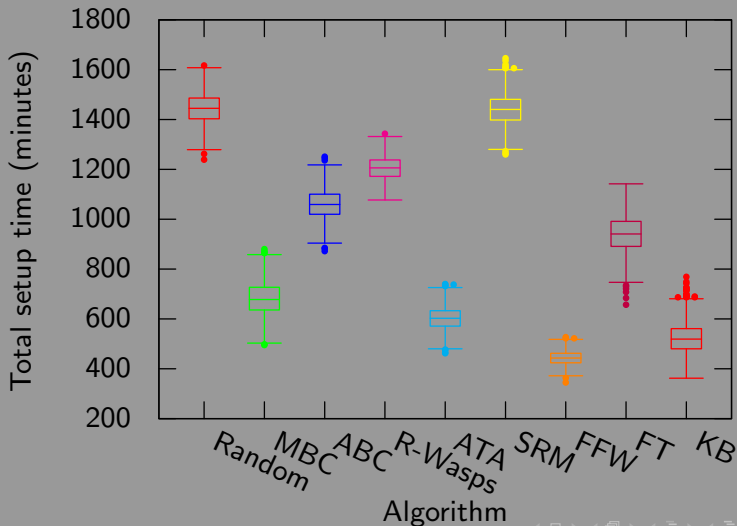
Experiments

- Experiment 1: Base situation
 - 1000 minutes, with one truck produced per minute
 - One minute time steps
 - 20 colours, uniformly distributed
 - 8 machines, with queue space for five trucks per machine
 - 0.05 probability a random machine breaks down per time step
 - Paint and setup times of three minutes
- Experiment 2: Base situation, except with an alternative colour distribution; one appearing 70%, one 15%, one 7%, one 4% and a uniform distribution of the remaining sixteen colours
- Experiment 3: Experiment 2, two trucks produced per minute
- Experiment 4: Experiment 3, break down probability of 0.25
- Experiment 5: Base situation, without break downs
- Experiment 6: Base situation, setup times of ten minutes

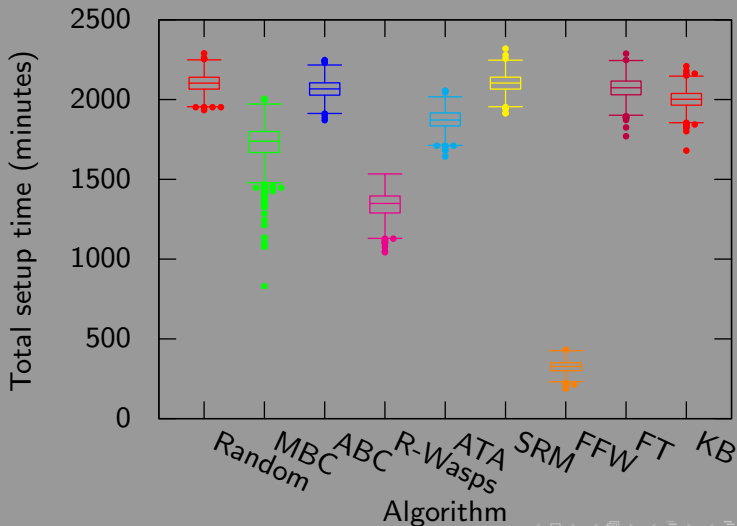
Results - Experiment 1 - Uniform colour distribution



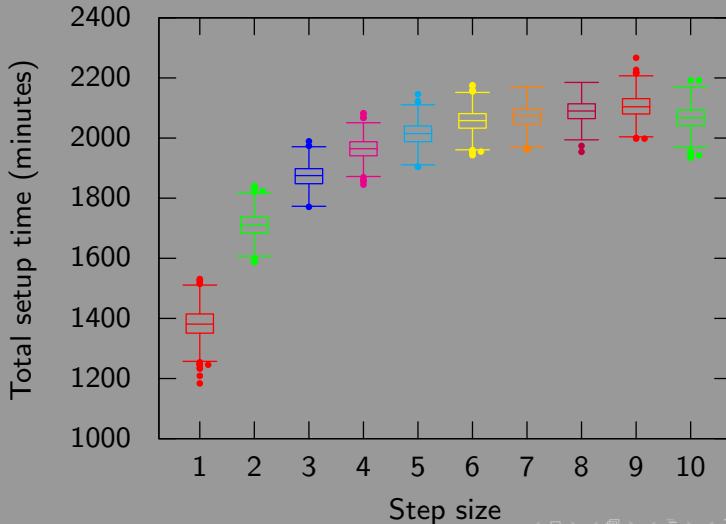
Results - Experiment 2 - Realistic colour distribution



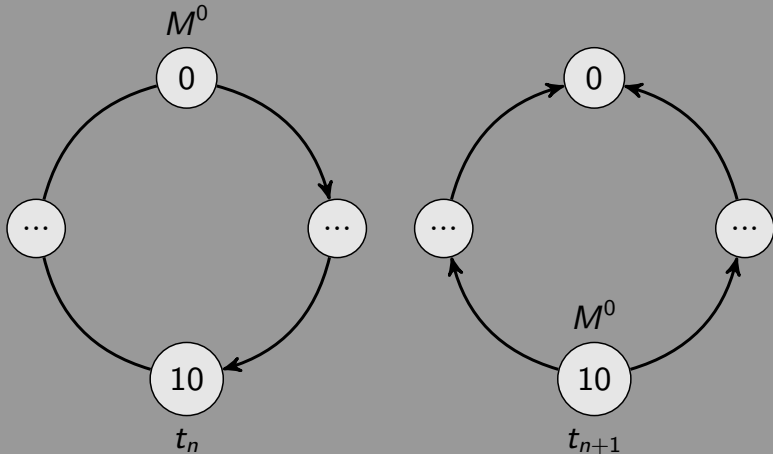
Results - Experiment 3 - Double production rate



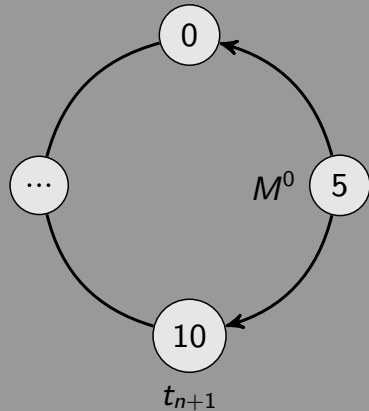
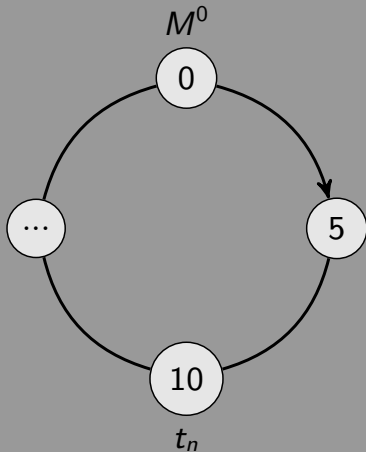
Results - Experiment 1 FFW - Uniform colour distribution



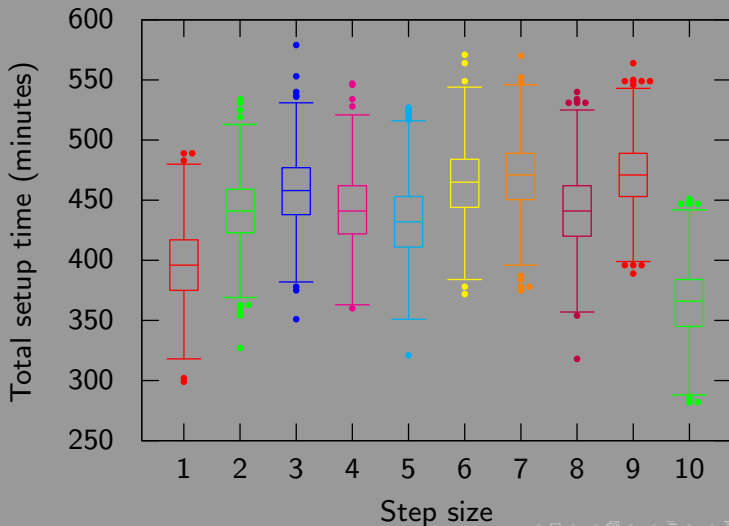
Results - Experiment 1 FFW - Uniform colour distribution



Results - Experiment 1 FFW - Uniform colour distribution



Results - Experiment 2 FFW - Realistic colour distribution



Conclusion

- Unexpected, great performance by foraging for work
- There may be biological relevance
- Proposed algorithm works well across the board on the most realistic problem

Further work

- Measure performance of more biological division of labour models
- Investigate parameter optimisation techniques for problems with many random factors
- Compare performance with tuned parameters
- Look at more complex situations, such as dynamic colour distributions
- Take into account more sophisticated problems, such as jobs with due dates

Summary

- Compared existing insect inspired algorithms
- Compared previously untested models
- Compared a proposed method
- Foraging for work does very well for minimising setup time
- My approach performs best overall in a realistic situation

Questions?

Thank you for listening

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